

1.1 Universal Lathes

Make	Model	Year	center height (mm)	center distance (mm)	bore (mm)	power (kW)	Remarks
LEINEN	LZ 4 S	1970	130	500	25	2,00	Small lathe
COLCHESTER(GB)	BANTAM 1600	1988	150	500	32	2,00	Univ. toolroom lathe, DRO in 3 axes, copy device, collet chuck
WEILER	MATADOR VS 2	1990	150	500	26	3,00	Universal toolroom lathe, DRO in 2 axes, lots of accessories
WEISSER	Univertor 15	1963	150	1000	31	2,00	Universal lathe, Forkhardt F 200, accessories
WEILER	CONDOR	1980	165	800	38	3,00	Simple turning machine
VDF	42 S	1976	200	2500	62	11,00	DRO in x-axis, motorized quick feed, steady rests
VDF	21 RO	1969	210	1000	56	7,00	Universal toolroom lathe, pneum.tailstock
VDF	HAMBURG 430	1978	220	1000	56	7,00	Digital display in 2 axes, quick feed, etc.
VDF BOEHRINGER(D)	48 D	1968	240	1000		7,00	Universal lathe
GILDEMEISTER	NEF 500	1996	250	1000			Cycle-controlled flat bed lathe, accessories
KERN	DS 22 A	1970	250	1500	56	5,00	Digital display in 3 axes
VDF BOEHRINGER(D)	D 530	1978	265	1500	65	11,00	DRO, many accessories, excellent condition
HEYLIGENSTAEDT(D)	405Eb/2500	1974	415	2500	105	15,00	Universal lathe with DRO & taper turning

1.2 Production Lathes

Make	Model	Year	center height (mm)	center distance (mm)	bore (mm)	power (kW)	Remarks
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1.3 Automatics Bar

Make	Model	Year	bore (mm)	slides	Remarks
STROHM	M 255	1965	25	5	Swiss-type automatic, 3-spindle drilling device
INDEX	E 42	1969	42	4	Boring quills, longitudinal turning device, single spindle
INDEX	GS 42-4 / 12	1988	42		LNS Bar Feed, backwork, SIEMENS C 200 CNC Control

1.4 Automatics Multi Spindle

Make	Model	Year	workpiece-Ø (mm)	Remarks
INDEX	MS 50	1995		6 Spindle Chucking Automatic
SCHÜTTE	SF 20 Dnt	1988	20	6-spindle bar automatic, stepless speeds up to 5.000 rpm
SCHÜTTE	SF 26 L	1985	26	6-spindle automatic with magazine + hydr.collets
INDEX	KS 32	1970	32	6-spindle bar automatic
PITTLER(D)	PRB32/6	1966	32	6-spindle bar automatic, with toolholders
STEINHÄUSER	KS 32	1966	32	6-spindle bar automatic, with drilling device
PITTLER(D)	PRC36/6	1975	36	6-spindle bar automatic
SCHÜTTE	SF 42	1978	42	6-spindle bar automatic, pick up, thread cutting device
GILDEMEISTER	AS 67	1975	67	6-spindle bar automatic with various special accessories
GILDEMEISTER	AS 67	1971	67	6-spindle bar automatic, various special accessories
GILDEMEISTER	AS 67	1971	67	6-spindle bar automatic, pick-up, cross boring device
GILDEMEISTER	AS 82	1969	82	6-spindle bar automatic
GILDEMEISTER	AS 100	1982	105	6-spindle bar automatic
GILDEMEISTER	GF 160-6	1981	160	6-spindle chucking automatic (2 machines)
SCHÜTTE	ADH 160	1980	160	8-spindle chucking automatic

1.5 Automatics Chucker

Make	Model	Year	Turning- Ø (mm)	turning length (mm)	slides	power (kW)	Remarks
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1.6 CNC-Lathes

Make	Model	Year	Turning- Ø (mm)	turning length (mm)	bore (mm)	power (kW)	Remarks
INDEX	MS 50	1995					6-spindle CNC chucking automatic, chip conveyor, coolant device
TORNOS(CH)	ENC 264	1995	25	270	26		CNC-controlled automatic w. sliding headstock
TORNOS(CH)	DECO 2000/26 a	2003	32	240	32	5,00	10- axis CNC ctrl,f.complicated parts, excellent m/c, FMB bar loader
TORNOS(CH)	DECO 2000/26 a	2002	32	240	32		10- axis CNC ctrl,f.complicated parts, excellent m/c, FMB bar loader
GILDEMEISTER	GAC 42	1991	42				CNC lathe with SAMECA Bar Feed, chip conveyor and pick-up
INDEX	GS 42-4 / 12	1988	42	200	42	11,00	LNS Bar Feed, backwork, SIEMENS C 200 CNC Control
WERA	RM 120 CNC	1995	80	100		16,00	CNC profile and polygon turning machine
WERA	MS 2000 CNC	1989	100	100			CNC controlled impact turning machine for polygonal profiles
INDEX	GS 30-3	1987	130	200		11,00	CNC lathe, C axis, driven tools, single spindle
WEILER	PRIMUS CNC	1982	150	400	36	12,00	CNC slant-bed lathe, hydr. collet chuck, turret
INDEX	GSC 65	1991	250	400	65		Turning centre for complex machining
GILDEMEISTER	GDM 65 - 4 A	1990	250	450	65	30,00	CNC chucker, 2 turrets, 5 axes
TRAUB	TNS 65/ 80 D	1990	250	450	80		Very large spindle bore, 3 turrets, bar loading device
INDEX	V 200	1996	260	260	30	30,00	Vertical CNC lathe w. turret and loading device
GILDEMEISTER	N.E.F. 360		360	750	35	7,00	CNC flat bed lathe, older machine, cheap
COLCHESTER(GB)	CNC 3000 - VS 600	1988	480	1000	75	7,50	CNC flat bed lathe
GILDEMEISTER	NEF 500	1996	500	1000			Cycle-controlled flat bed lathe, accessories

1.7 Relieving Lathes

Make	Model	Year	center height (mm)	center distance (mm)	Remarks
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1.8 Copying Lathes/Automatics

Make	Model	Year	Turning- Ø (mm)	turning length (mm)	power (kW)	Remarks
RAVENSBURG	K 900KH	1966	1200	1000		Face lathe, copying device, 2 slides

1.9 Var. Turning Machines

Make	Model	Year	Turning- Ø (mm)	Remarks
EMAG(D)	RE 42	1975	42	Turret Lathe, simple Machine
INDEX		1985		Chip conveyor and coolant equipment for INDEX GU 1000
INDEX				Thread chasing equipment for INDEX ER 42
RAVENSBURG	K 900 KH	1966	1200	Face lathe, copying device, 2 slides
REMS	ohne Type	1975		Internal/External Chamfer/Cut-Off Machines
SAUTER	KM 8/73	1973		Various copying devices for lathes
SCHAUBLIN(CH)	102 HP	1976	100	Manual turret lathe w. separe cut-off slide, accessories
SCHWANOG	KONTUR 667 P	1978	67	Bar pointing machine Ø 6 - 67 mm
SKF(S)	RSA-16	1965	210	Cut-off & chamfering automatic for large pipes
STEINHÄUSER	R 8	1975		Ring turning m/c, cam controlled, wire decoiler
STROHM	M 255	1965	25	Swiss-type automatic, 3-spindle drilling device
UNBEKANNT	Stangenzuführung			